

PRO-XS1

High Selectivity Nanofiltration

The Hydranautics® PRO-XS series is a unique set of nanofiltration spiral wound membranes customized specifically for challenging industrial process applications. These membranes are based on Hydranautics high performance membrane products which have then been specially designed to treat a variety of challenging industrial feed streams including high fouling, high TDS, and having special ion separation requirements.

Specified Performance*

| | |
|---|---|
| Permeate Flow (Nominal): | 8,500 gpd (32.2 m ³ /d) |
| MgSO ₄ Rejection: | 99.8% (99.6% minimum) |
| Test Conditions: | 2000 ppm MgSO ₄ 110 psig (0.76 MPa) Applied Pressure 77 °F (25 °C) Operating Temperature 15% Permeate Recovery 6.5 - 7.0 Feed pH |
| Reference Synthetic Water Performance†: | |
| Nominal Sulfate Rejection: | 99.8% |
| Nominal Chloride Rejection: | 10% |

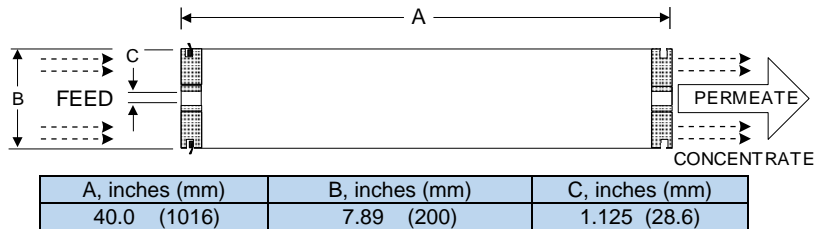
* The Specified Performance is based on data taken after a minimum of 10 minutes of operation. Actual testing of elements may be done at conditions which vary from these exact values; in which case, the performance is normalized back to these standard conditions. Permeate flow for individual elements may vary +/-20% from the value specified.

† Reference Synthetic Water Test Condition: 10,000 ppm NaCl + 10,000 ppm MgSO₄, at 15 LMH operating flux condition, 77 °F (25 °C), 15% permeate recovery, 6.5-7.0 feed pH.

General Product Description**

| | |
|-----------------------|--|
| Configuration: | Spiral Wound |
| Membrane Polymer: | Composite Polyamide |
| Membrane Active Area: | 400 ft ² (37.2 m ²) |
| Feed Spacer: | 34 mil (0.86 mm) |

Packaging: All membrane elements are supplied with a brine seal, interconnector, and O-rings. Elements are enclosed in a sealed polyethylene bag containing deionized water, and then packaged in a cardboard box.



**Values listed are indicative, not specified. For more detailed specifications, see our Technical Service Bulletin documents or contact Hydranautics Technical Department.

Product Use and Restrictions^

| | |
|---|---------------------------------|
| Maximum Applied Pressure: | 1200 psig (8.27MPa) |
| Maximum Chlorine Concentration: | < 0.1 ppm |
| Maximum Operating Temperature: | 113 °F (45 °C) |
| pH Range, Continuous (Cleaning): | 3.0 - 9.0 (1.0 - 11.5) |
| Maximum Feedwater Turbidity: | 1.0 NTU |
| Maximum Feedwater SDI (15 mins): | 5.0 |
| Maximum Feed Flow: | 85 gpm (19.3 m ³ /h) |
| Minimum Brine Flow: | 12 gpm (2.7 m ³ /h) |
| Maximum Pressure Drop for Each Element: | 15 psi (0.10 MPa) |

^ The limitations shown here are for general use. For specific projects, operating at more conservative values may ensure the best performance and longest life of the membrane. See Hydranautics Technical Bulletins for more detail on operation limits, cleaning pH, and cleaning temperatures.

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